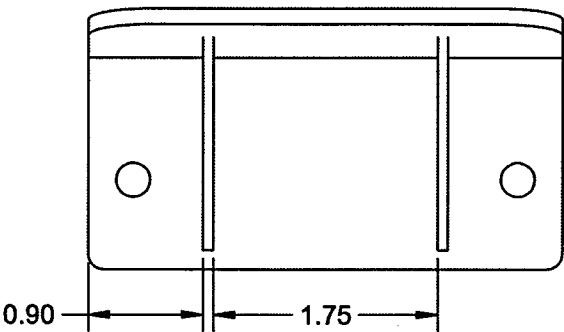
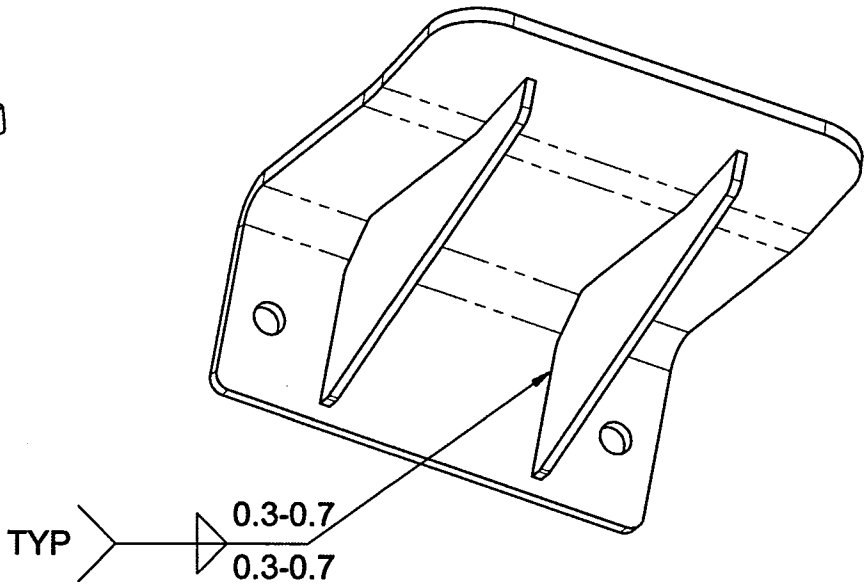
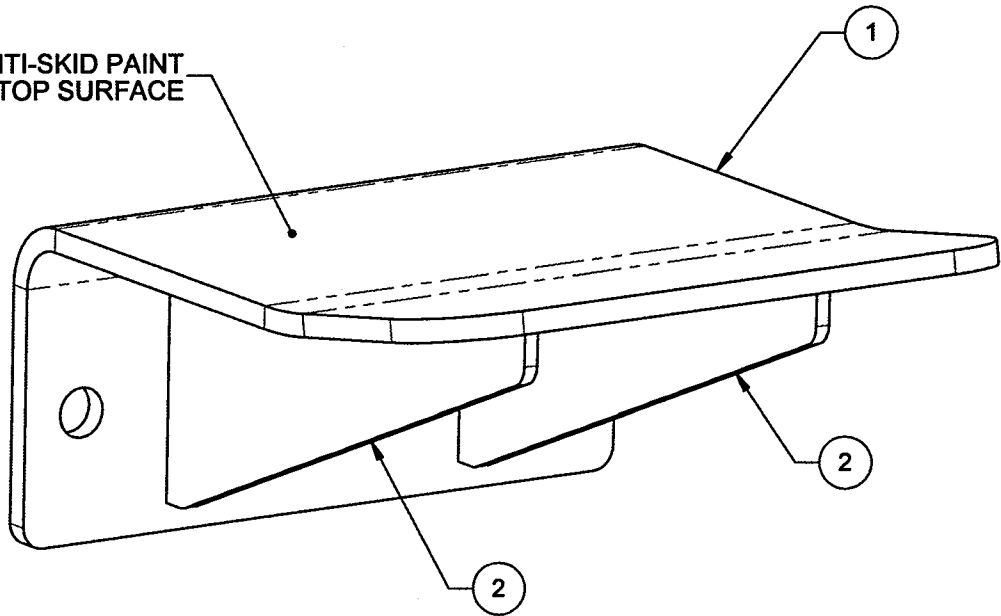


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5510-041	FWD STEP ASSEMBLY
1	1	D5510-1	FWD STEP
2	2	D5510-3	GUSSET

APPLY ANTI-SKID PAINT  
ON THIS TOP SURFACE



**D5510-041 FWD STEP ASSEMBLY**

- NOTES:**
- 1) MATERIAL: N/A
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: PER DART QSI 044 6.1
  - 7) WEIGHT: 0.29 lbs
  - 8) HAND FORM -1 FWD STEP AS REQUIRED TO FIT -3 GUSSET

RELEASED  
2017-03-22  
EN 17-535

APPROVED

A	NEW ISSUE	RF	17.02.09
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5510	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FWD STEP	NTS
DATE	17.02.09	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D

C

B

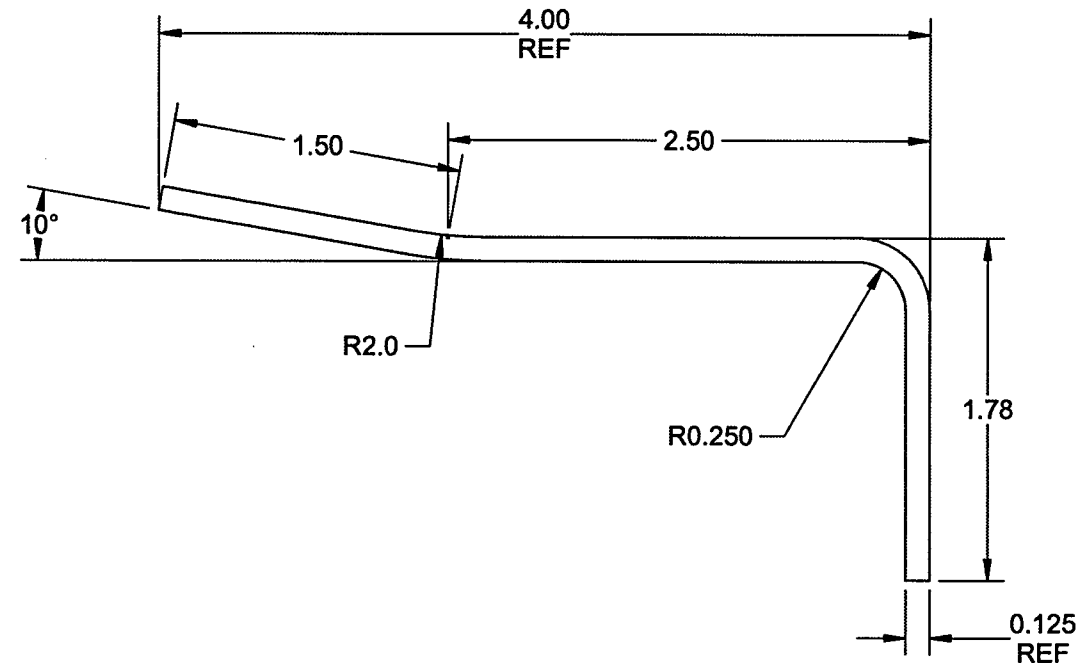
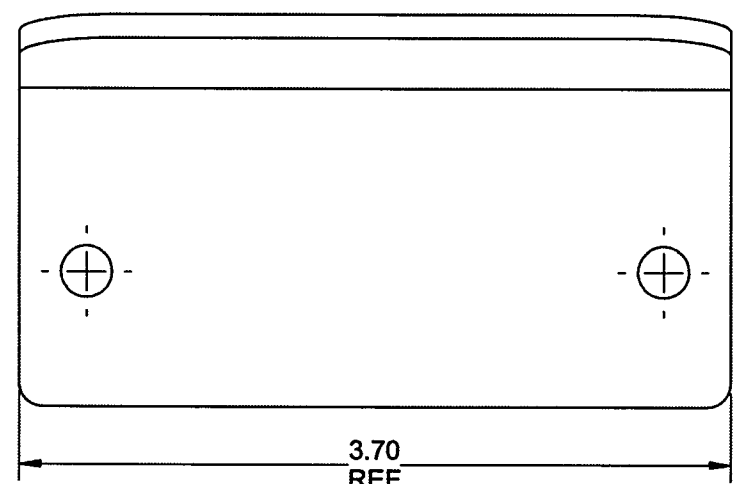
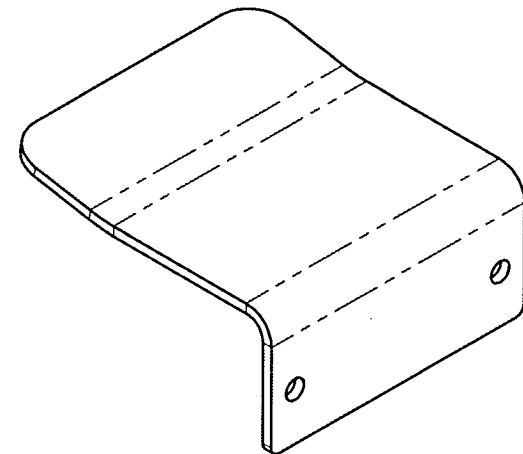
A

D

C

B

A



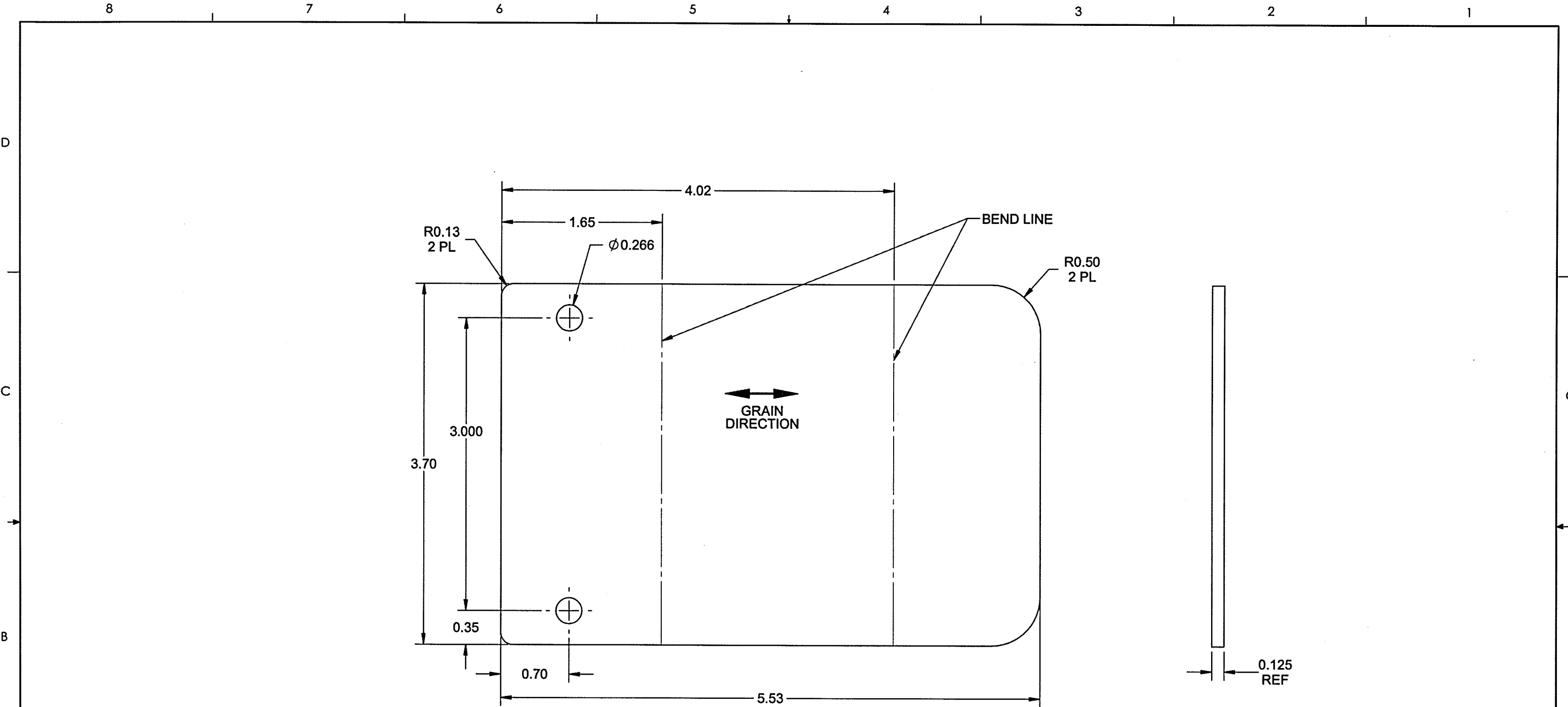
**D5510-1 FWD STEP**

- NOTES:
- 1) MATERIAL: MAKE FROM D5510-1F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.25 lbs

RELEASED  
2017 -03- 22

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5510</b>	REV. A
MFG. APPR.	JLM	SHEET 2 OF 4	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	<b>FWD STEP</b>	NTS
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**D5510-1F FLAT PATTERN**

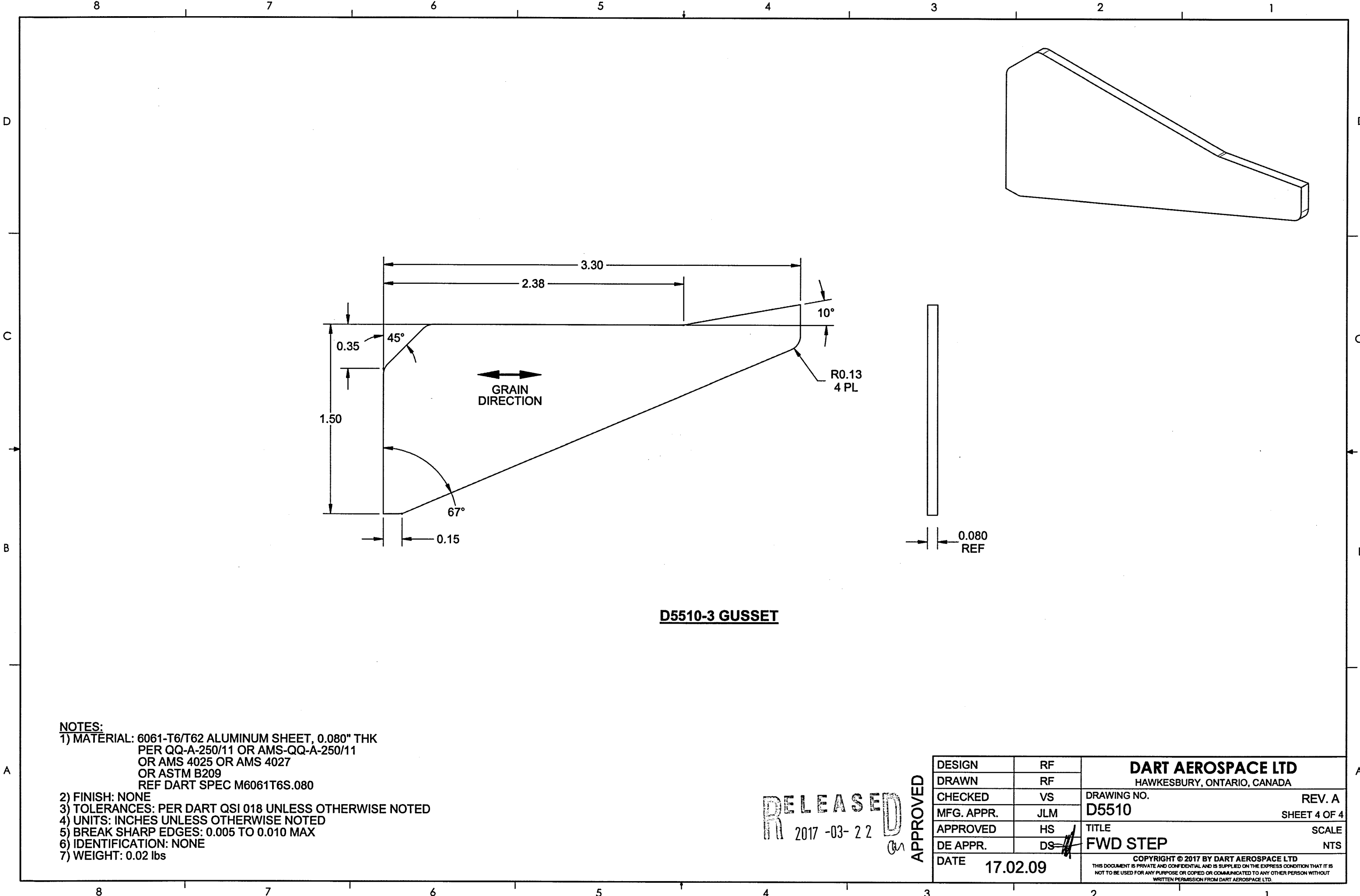
**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125" THK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC M6061T6S.125
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.25 lbs

RELEASED  
2017-03-22

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DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5510</b>	REV. A SHEET 3 OF 4
MFG. APPR.	JLM	TITLE <b>FWD STEP</b>	SCALE NTS
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DE APPR.	DS		
DATE	17.02.09		



**D5510-3 GUSSET**

**NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080" THK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC M6061T6S.080
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs

RELEASED  
2017-03-22

APPROVED

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D5510</b>	REV. A SHEET 4 OF 4
MFG. APPR.	JLM	TITLE <b>FWD STEP</b>	SCALE NTS
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DE APPR.	DS		
DATE	17.02.09		